

Work Order ID 80814

February-29-12 1:43:23 PM

80814~~PRELIMINARY ISSUE~~

Page 1

Item ID: D2071-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cable

Start Date: 2/29/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/07/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date:

Run Start ***NR1***

QC: Date:

Stop ***NR2***

Tooling: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2071

F

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O:

Purchase Part Number: 09-9400-68

ENSURE D2071-3 IS ENTERED AS P/N ALSO

Possible Supplier: WESCON

Material release note is required

CL 12/02/29 (X1)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

2" shorter per Marc B
Edwards + Ass.12.03.06
GS1042

4/23/10 (1)

Work Order ID 80814

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: *SUB*

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE

AUTH



RELEASED

DATE

Dart Aerospace Ltd

W/O: 80814		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D 2071-3 PAR #: 12-163 Fault Category: _____ NCR: ~~Yes~~ No DQA: ~~Not~~ Date: 12/03/08
 Resolution: _____ Disposition: _____ QA: N/C Closed: MLJ Date: 12/03/06

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/3/06	# 120	Cable is 2" too short R.C. custom Part.	 12/03/06 Q51042	Acceptable deviation requested to address compatibility with 407 Gr models.	u/a	S 12/03/06	 12/03/06	S 12/03/06

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 80814

Parent Item: D2071-3

Parent Item Name: Cable

Start Date: 2/29/12

Required Date: 3/07/12

Start Qty: 1.00

Required Qty: 1.00

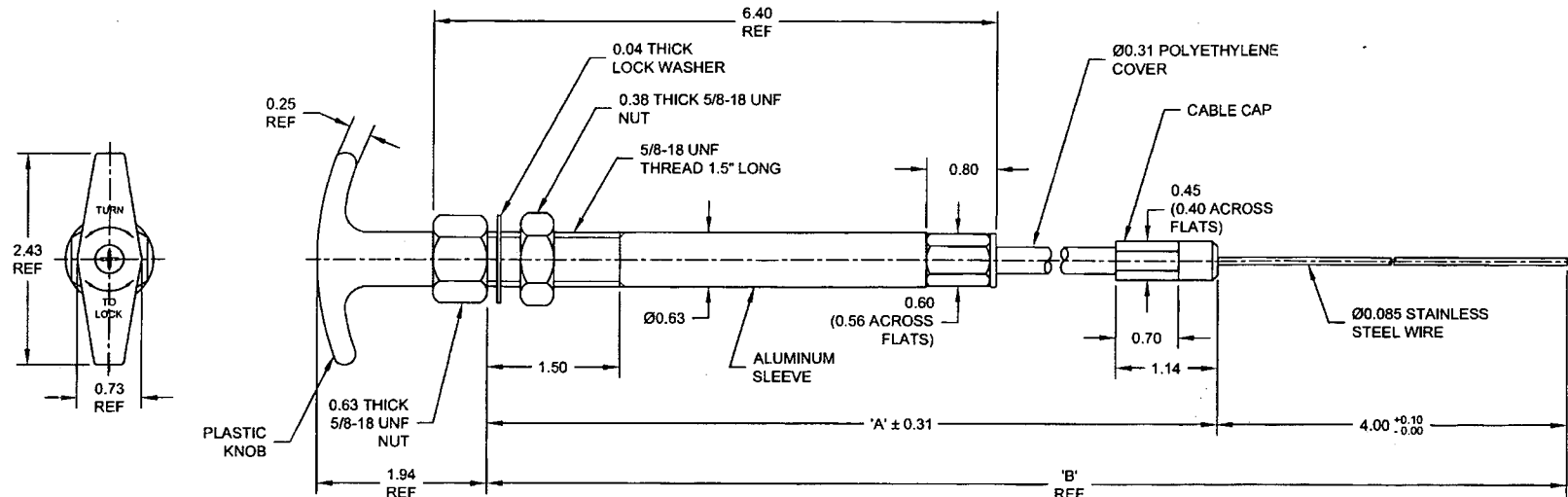
Comments: IPP Rev:A 08-12-15 new issue DD verified by:EC
IPP Rev:B 09-01-15 rev.D as per dwg DD verified by:EC IPP REV:C 11.01.19 AS PER
DWG REV.E DD VERF:EC IPP REV:D 11.02.18 AS PER DWG REV.F DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
09-9400-68 Cable		Purchased	No			110	Each	0.0000	1	1			

INDICATE D2071-3 ON P.O!

P.O. 1/23/16 (1)

SPECIFICATION CONTROL DRAWING



PUSH-PULL CONTROL, TURN TO LOCK, CABLE

DART P/N	LENGTH 'A'	LENGTH 'B' (LENGTH 'A' + 4.00)	SUPPLIER	SUPPLIER P/N	WEIGHT (lbs)
D2071	32.00	36	WESCON	09-9400-69	0.63
D2071-3	38.00	42		09-9400-68	0.68

F

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: PER TABLE

RELEASED
2011-02-18

F	UPDATED WESCON P/N'S. PREVIOUS WERE QUOTE P/N'S	MB	11.02.03
E	CHG TO WESCON P/N MB10-334-02/-03. NCR10-383.	MB	11.01.17
D	UPDATED TO CURRENT DRAWING STANDARDS; ADDED P/N D2071-3 (ZN B6-1). REASON: LONGER CABLE REQUIRED FOR MIRRORS INSTALLED ON B407	MB	08.12.04
C	RE-DRAWN	CB	06.10.18
B	CHANGE TO DANCO P/N 56V03-36	-	06.03.10
A	ADD CABLE CRAFT P/N 59V00-3-36	-	97.05.08
REV.	DESCRIPTION	BY	DATE
DESIGN	CB	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2071	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CABLE	NTS
DATE	11.02.03	COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO12304**

Purchase Order Date 2/29/12

PO Print Date 2/29/12

Page Number 1 of 1

Order From :

VU-WES001

WESCON PRODUCTS COMPANY
2533 SOTH WEST STREET
PO BOX 7710
WICHITA, KANSAS 67277

Contact Name

Vendor Phone

316-942-7265

Vendor Fax

316 942 5114

Vendor Account Nbr

Buyer

Linda Lacelle

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	09-9400-68	Cable	3/07/12 Yes	1.00 Each	FedEx PI collect	\$41.6700	\$41.67

Special Inst: P/N D2071-3
NOTE:
EXCEPT 2" SHORTER ON DIM A & B

PO Total:

\$41.67

Change Nbr: 1

Change Date: 2/29/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

WESCON PRODUCTS COMPANY
2533 S. WEST STREET
P.O. BOX 7710
WICHITA, KS 67277-7710
PHONE 316-942-7266
FAX 316-942-5114

CUSTOMER NUMBER
41976
TERRITORY # 13-29

SHIP DATE 03-05-12
COORDINATOR RAY KRAMER

ORDER #
SR108694
P.O. #
PO16304

SHIP TO ADDRESS

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON CANADA
K6A 1K7

SHIP VIA FED EX PRIORITY ONE
CUST ACCT # 15179324-0

PKGS/WEIGHT 1 @ 2

RECIPIENTS NAME
LINDA LACELLE

F.O.B. WICHITA, KANSAS

PART # & DESCRIPTION

DESCRIPTION

QUANTITY

RK12-060-01

30 SERIES TURN TO LOCK CONTROL

1

02-1200-07

CONDUIT ADAPTER

1

Country of Origin
For The Goods Listed:
UNITED STATES OF AMERICA